

Material: UNS K11542

Standard Specification for Alloy Steel Casting

Group: Ferrous Mild Steel Alloys

Sub Group: UNS K11542 Alloy Steel Casting

Application: Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry: Steel

Chemical Composition			Heat Treatment	
Carbon	C %	0.380 - 0.450	Annealing or Normalizing or Hardening + Tempering	
Silicon	Si %	0.200 - 0.350		
Manganese	Mn %	0.750 - 1.000		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	0.800 - 1.100		
Nickel	Ni %	0.250 max.		
Molybdenum	Mo %	0.150 - 0.250		
Copper	Cu %	0.350 max.		
Selenium	Se %	0.030 - 0.060		
Iron	Fe %	Balance	Mechanical Properties Tensile Strength in Mpa 621 - 1516 Yield Strength in Mpa 725 min. Elongation in % 5 min. Reduction of Area in % 20 min. Hardness in HB 187 - 241 Impact in Joule 25.1 - 25.7 J @ RT	
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
J14049	UNS	USA	Casting
4140	SAE	USA	Bar, Tube, Sheet, Strip and Forging
4140	AMS	USA	Bar and Forging
4140	AISI	USA	Forging, Bar, Wire, and Shape
K14047	UNS	USA	Steel
A732 8Q	ASTM	USA	Casting
-	-	-	-

Disclaimer: All information displayed in our data sheets are for reference purpose only and are sole property of their respective owners. Information and or material are used for educational purposes only. Data at actual may vary at actual and case to case basis. ICAST Alloys LLP does not guarantee validity of these parameters. Warranties and liabilities are exclusive to our terms and conditions of business.

Customer Care: +91-99090 45075 Email: info@icastllp.com